

METAL

**Abrasives for
perfect surfaces**



VSM – More than just three letters

VSM stands for competence, quality and customer orientation

Very few others understand grinding processes like we do. Not only do we grind every surface to precision, we also analyse the specific grinding applications of our customers so that we can always find the best, long-term solution. Process-related expertise is one of the distinguishing features of VSM.

We know abrasives

Because we understand them. VSM develops and produces all the main preliminary products such as backing fabrics, resinoid bonds and abrasive grains at its Hanover site. By doing so, we fulfil our high, self-imposed requirements in industry, the commercial and trade sector. The continuous development of further grain compositions, their refinement and processing ensures that VSM remains one of the most experienced manufacturers of ceramic grain worldwide.

Application-based expertise

We see the entire grinding processes of our customers as a challenge. A global network of VSM specialists provides expert advice wherever it is

needed irrespective of whether your company is large or small. Thanks to our close collaboration with machine manufacturers, cutting fluid experts and research institutes, we ensure that our customers can benefit from technological trends as soon as possible.

We make our expertise available for you

The VSM Technical Center (TC) in Hanover provides an opportunity for product training, seminars and extensive application tests. Customer applications can be adjusted and results reviewed. This service from VSM reduces downtimes and productivity losses for our customers.

Certified and recognized worldwide

VSM has been certified to ISO standard 9001:2008 as its basis for quality assurance for many years. In addition, it is a member of FEPA, oSa and the German Abrasives Association (VDS).





More than **155** years

Company founded in 1864 in Hanover-Hainholz

More than 155 years' experience in the production of coated abrasives.

More than **850**  employees

More than 850 employees are working on behalf of our customers worldwide each day.



▲ Subsidiary
▲ Export partner

Operating in more than **70** countries

VSM worldwide

VSM is operating in more than 70 countries with international subsidiaries and numerous partners.



Certified and recognized worldwide



Extremely high level of safety

All VSM abrasives have been certified by internationally recognized testing bodies for many years and therefore conform to the highest safety standards.



Internal research and development

High vertical integration

VSM has its own internal grain and cloth production and develops almost all of its preliminary products itself. This enables us to achieve a consistently high quality of abrasives.

Made in **Germany**



Headquarters in Hanover

VSM stands for competence, quality and customer orientation.

Our global sales network with **numerous subsidiaries** and **expert sales partners** ensures proximity to our customers. Further addresses and details can be found on our website at www.vsmabrasives.com

Our products

For almost every application

From welding seams to sheet metal working, vehicle bodywork and cast materials: VSM produces more than 200 different product ranges that can be worked into rolls, discs, belts and sheets on a range of different backing materials and in various shapes. Furthermore, we supply high-quality preliminary products to specialist customizers. This means that virtually any requirement can be met by VSM abrasives.

You can always rely on the high level of advisory expertise of our applications engineers and VSM consultants and the extensive product range for a wide variety of technical challenges.

You can rely on the following:

- > High-performance products made in Germany
- > On-site application-based advice
- > Reliable delivery performance
- > Analyses of problems and preliminary tests in the VSM Technical Center
- > Expertise based on co-operating with more than 60 machine manufacturers worldwide
- > A global distribution network with subsidiaries and partners in more than 70 countries



Jumbos



Wide belts

Rolls



Narrow belts



Discs

VSM – Your specialist for metalworking

Benefit from efficient VSM abrasives

Whether you want a high stock removal rate or the perfect surface, VSM can offer the appropriate abrasive for every requirement in metalworking. Be it flat surface grinding, cylindrical grinding, off-hand grinding or hand-held machines, our products will always meet the highest standards for service life, stock removal capacity and surface quality.

A **high stock removal** rate requires aggressive grinding with low physical strain for the user. The aim is a high stock removal rate per time unit.

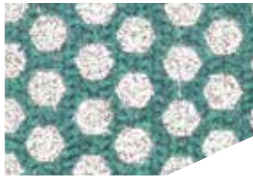
Consistent and reproducible surface results and **specific surface finishes**, surface roughnesses and gloss levels are crucial for a perfect finish.

VSM offers a complete product range

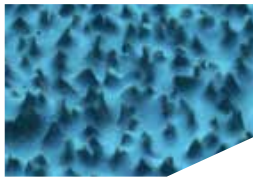
For all grinding tasks – in particular for metal working – we will provide you with the appropriate grinding tools on a cloth, paper or vulcanised fibre backing. From **VSM DIAMOND** to **VSM CERAMICS**, **VSM COMPACTGRAIN** and **VSM NON-WOVEN**, in a wide range of different shapes and dimensions, our product range has everything.



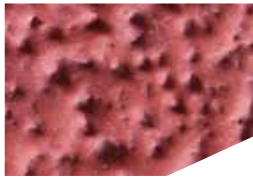
The right grain for every application



VSM DIAMOND/CBN



VSM ACTIROX



VSM CERAMICS Plus



VSM CERAMICS



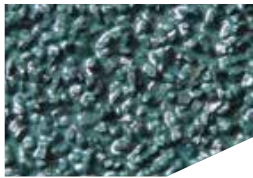
VSM ILUMERON



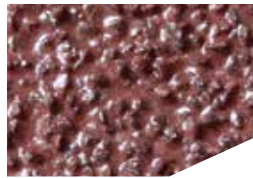
VSM COMPACTGRAIN Plus



VSM COMPACTGRAIN



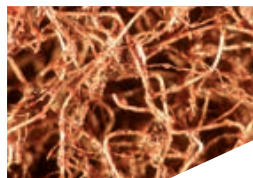
VSM ZIRCONIA ALUMINIA



VSM ALUMINIUM OXIDE



VSM SILICON CARBIDE



VSM NON-WOVEN

Efficient grinding

VSM produces abrasives for a wide range of applications. From a high stock removal rate to a reproducible surface, our range of abrasives, with more than 25,000 items, will have the appropriate solution for your grinding process.

Due to their exceptional properties, **VSM DIAMOND** and **VSM CBN** abrasives produce outstanding results when machining hard and brittle materials and wear-resistant HVOF coatings (thermal spray coatings).

VSM ACTIROX stands for maximum stock removal and increased productivity due to its geometrically shaped ceramic grain. Our specialist products with a self-sharpening effect, **VSM CERAMICS Plus** and **VSM CERAMICS**, achieve an extremely high stock removal rate and an extraordinarily long service life.

The newest long-term abrasive **VSM ILUMERON** achieves the highest gloss levels and perfect surface finishes. It also allows grinding and polishing to take place in a single processing step. **VSM COMPACTGRAIN Plus** and **VSM COMPACTGRAIN** are characterised by their extremely long service life and an even surface. These product series are made of granulate that contains numerous abrasive grains. This technology continuously exposes unused, sharp grain tips.

VSM ZIRCONIA ALUMINIA, **VSM ALUMINIUM OXIDE** and **VSM SILICON CARBIDE** are general all-rounders for a large number of applications. They can be used for processing metals, wood, plastics, glass, ceramics and stone. **VSM NON-WOVEN** products ensure a flawless surface finish, irrespective of whether they are used for decorative satin finishes, cleaning or light deburring work.

VSM grain technologies in the spotlight

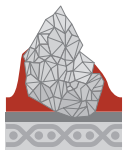
Top grain technologies for high stock removal rates

VSM ACTIROX



- > **Geometrically formed ceramic grain**
- > Maximum stock removal and a faster cut for superalloys and stainless steels
- > Cool grinding extends the service life thanks to VSM TOP SIZE

VSM CERAMICS Plus · (CER Plus)



- > **Optimised self-sharpening effect** when processing high-alloyed steels ensures very high stock removal rates
- > Reduced temperature in the contact area
- > Significantly extended service life

VSM CERAMICS · (CER)



- > Top product with **self-sharpening effect** for processing non-alloyed steels and stainless steels
- > High removal rate
- > Cool grinding allows longer contact times

Top grain technologies for perfect surface finishes

VSM ILUMERON



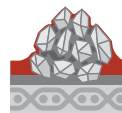
- > **Full faced coated long-term abrasive** with special bonding
- > For fine and consistent surfaces with high gloss levels
- > Developed primarily for processing stainless steels, superalloys and non-alloyed steels

VSM COMPACTGRAIN Plus · (COM Plus)



- > **Long-term abrasive** that wears uniformly down to the backing material and achieves a consistent surface finish
- > Optimised reserve grain capacity
- > Improved bonding properties
- > Continuous self-sharpening thanks to the granulate structure

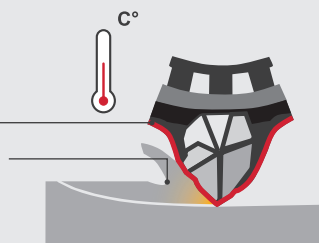
VSM COMPACTGRAIN · (COM)



- > **Long-term abrasive** achieves reproducible surface finishes and consistent roughness
- > Uniform stock removal
- > Continuous self-sharpening thanks to the granulate structure

VSM grinding-active additional layers

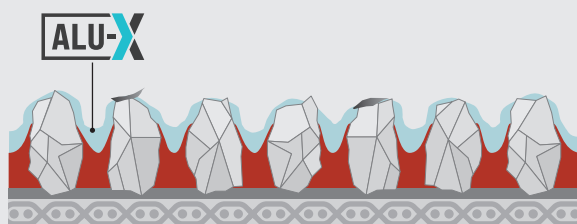
VSM TOP SIZE
Less heat generated in the grinding zone ("cool grinding")



VSM TOP SIZE is recommended for dry machining heat-resistant stainless steels and non-ferrous metals. The grinding-active additional layer improves the cutting performance whilst reducing the temperature in the contact zone. This significantly extends the service life of the abrasive.

The new VSM ALU-X additional layer reduces chip adhesion and thus reduces clogging of the abrasive. The service life is assured and extended so that excellent stock removal is achieved even after longer periods of use.

NEW



VSM ALU-X

Your application

VSM abrasives are suitable for a wide range of metal applications.



Tank and plant construction



Fittings



Sheets



Tools



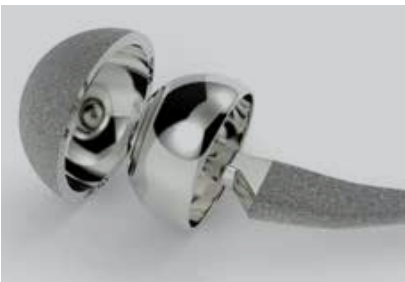
Cast and forged parts



Special parts



Vehicles and bodywork



Implants and medical instruments



Turbine blades



Wire



Tubes



Piston rods and cylinders



Rolls



Grain type	Feature	357 µm	251 µm	126 µm	91 µm	64 µm	46 µm	30 µm	VSM Series
VSM DIAMOND	coated with point-shaped abrasives	■	■	■	■	■	■		DA930X
VSM DIAMOND	velour-backed, coated with point-shaped abrasives		■	■	■	■	■		DA930K
VSM DIAMOND	fully coated			■	■	■	■	■	DA920Y
VSM CBN	point-shaped coated		■	■	■	■	■		BA970X

VSM DIAMOND/CBN

Grain type	Feature	16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	VSM Series
VSM ACTIROX	▼ TOP SIZE, ◊					+			++																	AK890Y
VSM ACTIROX	▼ TOP SIZE					+			++																	AF890
VSM ACTIROX						+			++																	AF799
VSM CERAMICS	ALU-X, ◊					■	■		■	■																XK733X
VSM CERAMICS	ALU-X					■	■		■	■																XF733

VSM ACTIROX

VSM STEARATE Plus

VSM CERAMICS Plus	▼ TOP SIZE, ◊	■	■	■	■	■	■	■	■	■																XK885Y
VSM CERAMICS Plus	▼ TOP SIZE, ◊	■	■	■	■	■	■	■	■	■																XK880Y
VSM CERAMICS Plus	◊					■	■	■	■	■																XK785Y
VSM CERAMICS	▼ TOP SIZE, ◊				■	■																				XK888Z
VSM CERAMICS	▼ TOP SIZE, ◊	■	■			■	■	■	■																	XK877Z
VSM CERAMICS	▼ TOP SIZE, ◊					■		■																		XK870Y
VSM CERAMICS	▼ TOP SIZE, ◊					■	■	■	■	■																XK875X
VSM CERAMICS	▼ TOP SIZE, velour-backed							■	■	■																XK870K
VSM CERAMICS	▼ TOP SIZE, ◊					■	■	■	■	■																XK850X
VSM CERAMICS	▼ TOP SIZE					■	■	■	■	■																XK870T
VSM CERAMICS	▼ TOP SIZE, ◊							■	■	■	■															XK870J
VSM CERAMICS	▼ TOP SIZE							■	■	■	■	■	■	■	■	■	■	■	■	■						XK870F
VSM CERAMICS	▼ TOP SIZE, velour-backed							■	■	■	■															XL870F
VSM CERAMICS	◊	■				■		■	■	■	■															XK760Y
VSM CERAMICS	◊		■			■		■	■	■	■															XK760X
VSM CERAMICS	velour-backed					■		■	■	■	■															XK760K
VSM CERAMICS Plus	▼ TOP SIZE	■	■	■	■	■	■	■	■	■																XF885
VSM CERAMICS	▼ TOP SIZE		■			■		■	■	■																XF870
VSM CERAMICS	▼ TOP SIZE					■		■	■	■																XF850
VSM CERAMICS			■			■		■	■	■	■															XF760
VSM CERAMICS Plus								■	■	■	■															XP780

VSM CERAMICS / VSM CERAMICS Plus

Features:

- for low to medium contact pressure
- ◊ for medium contact pressure
- for medium to high contact pressure
- ◊ also suitable for wet applications

▼ TOP SIZE



antistatic velour-backed

Grinding-active additional layer reduces the temperature in the grinding zone

The combination of VSM CERAMICS and ALU-X significantly reduces chip adhesion

prevents adhesion of grinding dust products with a velour backing

Product overview

Last revised: 09/2022

	Stainless steel	Unalloyed steel	Non-ferrous metals	Backstand	Wide belt grinding	Flat grinding	Centerless	Robotic grinding	Slack of belt	Angle grinding	Disc sanding	Dynaflex sanding	Hand sanding	Backing
NEW	■ ■				○	○	○	○	○				○	Cloth
	■ ■						●							Cloth
	■ ■				●	●	●						●	Cloth
NEW	■ ■					○	○							Cloth
	■ ■					●	●							Cloth
	■ ■					●	●							Cloth
	■					○	○	○						Cloth
	■ ■					○	○	○						Cloth
	■ ■	○						○						Cloth
	■ ■					○	○	○	○		○	○		Cloth
	■ ■					○	○	○				○		Cloth
	■ ■	○				○	○	○	○					Cloth
	■ ■	○						○	○					Cloth
	■ ■	○						○	○					Cloth
	■ ■		○		○	○	○							Cloth
	■ ■ ■				○	○	○							Cloth
	■ ■	○			○	○	○	○	○					Cloth
	■	○						○	○					Cloth
	■ ■								○					Fibre
	■				○	○								Paper
	■ ■					○	○							Cloth

Legend:

CER = CERAMICS
 ZA = ZIRCONIA ALUMINIA
 AO = ALUMINIUM OXIDE
 SIC = SILICON CARBIDE

Flexibility of the backing material (last letter of the series name):

E extremely flexible **X** sturdy
F very flexible **Y** very sturdy
J flexible **Z** extremely sturdy
T semi-sturdy



Grain type	Feature	VSM Series																								
		16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	
VSM ILUMERON	○									■				■	■	■	■	■	■	■	■	■	■	■	■	RK700X
VSM COMPACTGRAIN (CER)	○					■			■	■																XK789X
VSM COMPACTGRAIN (CER)	○								■	■	■															XK786X
VSM COMPACTGRAIN Plus (AO)	○								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK790Y
VSM COMPACTGRAIN Plus (AO)	○								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK791Y
VSM COMPACTGRAIN (AO)	○								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	LK719X
VSM COMPACTGRAIN (AO)	○								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK718X
VSM COMPACTGRAIN (AO)	▼ TOP SIZE, ○								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK834X
VSM COMPACTGRAIN (AO)	○								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK712X
VSM COMPACTGRAIN (AO)									■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK712J
VSM COMPACTGRAIN (AO)									■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK731X
VSM COMPACTGRAIN (AO)	velour-backed								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK731K
VSM COMPACTGRAIN (AO)	○								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK772X
VSM COMPACTGRAIN (AO)	velour-backed								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK772K
VSM COMPACTGRAIN (AO)	○								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK772J
VSM COMPACTGRAIN (AO)									■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK712F
VSM COMPACTGRAIN (AO)	○								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK770J
VSM COMPACTGRAIN (SIC)	○								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	CK748X
VSM COMPACTGRAIN (SIC)	○								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	CK918X
VSM COMPACTGRAIN (SIC)	○								■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	CK772T
VSM COMPACTGRAIN (SIC)									■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	CK742J
VSM COMPACTGRAIN (AO)											■	■														KF736
VSM COMPACTGRAIN (AO)											■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KP712
VSM CORK (SIC)	○																					■	■	■	■	CK917C

Features:

- for low to medium contact pressure
- ⊙ for medium contact pressure
- for medium to high contact pressure
- also suitable for wet applications

TOP SIZE



**antistatic
velour-backed**











Grinding-active additional layer reduces the temperature in the grinding zone

The combination of VSM CERAMICS and ALU-X significantly reduces chip adhesion

prevents adhesion of grinding dust products with a velour backing

Product overview

Last revised: 09/2022

	Stainless steel	Unalloyed steel	Non-ferrous metals											Backing
■ ■	●	●	●											Cloth
■ ■	●	●	●											Cloth
■ ■	●	●	●											Cloth
■ ■ ■	○	○	○									○		Cloth
■ ■	○	○	○					○	○		○	○		Cloth
■ ■										○	○			Cloth
■ ■										○				Fibre
■ ■										○				Fibre
■ ■ ■	○	○	○	○	○	○	○							Cloth
■ ■ ■	○	○	○											Cloth
■ ■ ■	○	○	○					○	○			○		Cloth
■ ■ ■								○	○	○	○			Cloth
■ ■ ■								○	○					Cloth
■ ■ ■							○	○	○					Cloth
■ ■ ■								○	○					Cloth
■ ■ ■								○	○				○	Cloth
■ ■ ■										○	○			Cloth
■ ■ ■										○	○		○	-
■ ■ ■										○	○		○	-
■ ■ ■					○	○	○	○						Cloth
■ ■ ■													○	-
■ ■ ■													○	-
■ ■ ■										○				Fibre

NEW

Legend:

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Flexibility of the backing material (last letter of the series name):

E extremely flexible X sturdy
 F very flexible Y very sturdy
 J flexible Z extremely sturdy
 T semi-sturdy



Grain type	Feature	VSM Serie																								
		16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	
VSM ZIRCONIA ALUMINIA	▼ TOP SIZE, ∅					■	■	■	■	■	■															KK815Y
VSM ZIRCONIA ALUMINIA	∅			■		■	■	■	■																	KK716
VSM ZIRCONIA ALUMINIA	∅			■		■	■	■	■	■																KK715X
VSM ZIRCONIA ALUMINIA	▼ TOP SIZE, ∅					■	■	■	■	■																ZK744X
VSM ZIRCONIA ALUMINIA	∅			■		■	■	■	■	■	■	■	■	■	■	■	■	■	■							ZK713X
VSM ZIRCONIA ALUMINIA						■	■	■	■	■	■	■	■	■	■	■	■	■	■							ZK713T
VSM ZIRCONIA ALUMINIA	velour-backed			■		■	■	■	■	■	■	■	■	■	■	■	■	■	■							ZK713K
VSM ZIRCONIA ALUMINIA				■		■	■	■	■	■	■	■	■	■	■	■	■	■	■							ZF714
VSM ZIRCONIA ALUMINIA				■		■	■	■	■	■	■	■	■	■	■	■	■	■	■							ZF713
VSM ALUMINIUM OXIDE						■	■	■	■	■	■	■	■	■	■	■	■	■	■							KK812X
VSM ALUMINIUM OXIDE	ALU-X, ∅					■	■	■	■	■	■	■	■	■	■	■	■	■	■							KK732X
VSM ALUMINIUM OXIDE	∅					■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK711Y
VSM ALUMINIUM OXIDE	∅			■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK711X
VSM ALUMINIUM OXIDE	velour-backed					■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK711K
VSM ALUMINIUM OXIDE						■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK711T
VSM ALUMINIUM OXIDE						■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK511J
VSM ALUMINIUM OXIDE	▼ TOP SIZE					■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK841F
VSM ALUMINIUM OXIDE	ALU-X					■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK532F
VSM ALUMINIUM OXIDE						■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK511F
VSM ALUMINIUM OXIDE						■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK711E
VSM ALUMINIUM OXIDE						■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KK114F
VSM ALUMINIUM OXIDE	▼ TOP SIZE					■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KF808
VSM ALUMINIUM OXIDE				■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KF708
VSM ALUMINIUM OXIDE						■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	KP709
VSM SILICON CARBIDE	∅			■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	CK721X
VSM SILICON CARBIDE						■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	CK721J
VSM SILICON CARBIDE				■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	SF08
VSM SILICON CARBIDE						■		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	CP501
VSM NON-WOVEN (AO / SIC)	∅									■		■		■		■		■								KV710X
VSM NON-WOVEN (AO / SIC)	∅									■		■		■		■		■								KV707X
VSM NON-WOVEN (AO)	∅									■		■		■		■		■								KV707T
VSM NON-WOVEN (AO)	velour-backed, ∅									■		■		■		■		■								KV707K
VSM NON-WOVEN (AO)										■		■		■		■		■								KV701X
VSM NON-WOVEN (AO)	velour-backed									■		■		■		■		■								KV701K
VSM NON-WOVEN (AO)	∅									■		■		■		■		■								KV701
VSM NON-WOVEN (AO)	∅									■		■		■		■		■								KV301
VSM NON-WOVEN (SIC)	∅																						■		■	CV701X
VSM NON-WOVEN (SIC)	∅																						■		■	CV701
VSM NON-WOVEN (SIC)	∅																						■		■	CV301
VSM NON-WOVEN (AO)										■		■		■		■		■								KV707

Features:

- for low to medium contact pressure
- ◉ for medium contact pressure
- for medium to high contact pressure
- ∅ also suitable for wet applications

▼ **TOP SIZE**



⚡ **antistatic**
velour-backed

Grinding-active additional layer reduces the temperature in the grinding zone

The combination of VSM CERAMICS and ALU-X significantly reduces chip adhesion

prevents adhesion of grinding dust products with a velour backing

A worldwide leader in abrasives.



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