

XELERION KK670F



VSM XELERION



Grain type	Aluminium oxide								
Bonding	Resin bonded								
Colour	Brown								
Backing material	F-Cotton								
Flexibility	Very flexible								
Production width	650 mm								



Features



Particularly high flexibility, a flawless, uniform and reproducible scratch pattern, and sustained high stock removal: This is what the XELERION KK670F series delivers. Due to the open structure and the very flexible F-backing, the KK670F adapts perfectly to any workpiece shape. This makes it particularly suitable for backstand grinding of small, contoured workpieces (e.g. surgical instruments, implants, or fittings).

Grit range:1)

												P		P		P		P			P			P
24	30	36	40	50	60	80	100	120	150	180	220	240 (A80)	280	320 (A65)	360	400 (A45)	500	600 (A30)	800	1000	1200 (A16)	1500	2000	2500 (A6)

Benefits

- > Homogeneous, flawless finish with sustained high stock removal
- > Ideal adaptability to the workpiece geometry thanks to the very flexible cotton backing
- > Increased productivity by skipping common grit size steps
- > Reduced build-up of heat helps prevent discolouration and deformation
- > Comfortable grinding thanks to the low force required and reduced noise, odour and dust

Wear pattern of the grain









t=0

Grinding time

The XELERION dots consist of several layers of many sharp abrasive grains, which ensure a high surface quality as well as consistently high stock removal. At low contact pressure, the dots degrade in a controlled and even manner, exposing sharp abrasive grains. This degradation behaviour ensures consistently sharp grinding and continuously high stock removal – right down to the fabric backing.

VSM · Vereinigte Schmirgel- und Maschinen-Fabriken AG

Siegmundstraße 17 · 30165 Hanover · Germany T +49 511 3526 479 · F +49 511 3521 315 sales@vsmabrasives.com · www.vsmabrasives.com











