

METAL PROCESSING

Abrasives for perfect surfaces



VSM – More than just three letters

VSM stands for competence, quality and customer orientation.

Very few others understand grinding processes like we do. Not only do we grind every surface to precision, we also analyse the specific grinding applications of our customers so that we can always find the best, long-term solution. Process-related expertise is one of the distinguishing features of VSM.

We know abrasives

Because we understand them. VSM develops and produces all the main preliminary products such as backing fabrics, resinoid bonds and abrasive grains at its Hanover site. By doing so, we fulfil our high, self-imposed requirements in industry, the commercial and trade sector. The continuous development of further grain compositions, their refinement and processing ensures that VSM remains one of the most experienced manufacturers of ceramic grain worldwide.

Application-based expertise

We see the entire grinding processes of our customers as a challenge. A global network of VSM specialists provides expert advice wherever it is needed irrespective

of whether your company is large or small. Thanks to our close collaboration with machine manufacturers, cutting fluid experts and research institutes, we ensure that our customers can benefit from technological trends as soon as possible.

We make our expertise available for you

The VSM Competence Center (CC) in Hanover provides an opportunity for product training, seminars and extensive application tests. Customer applications can be adjusted and results reviewed. This service from VSM reduces downtimes and productivity losses for our customers.

Certified and recognized worldwide

VSM has been certified to ISO standard 9001:2008 as its basis for quality assurance for many years. In addition, it is a member of FEPA, oSa and the German Abrasives Association (VDS).





Since 160 years

Founded in 1864 in Hanover-Hainholz - 160 years' experience in the production of coated abrasives.



More than 850 employees

More than 850 employees are working on behalf of our customers worldwide each day.

VSM worldwide – operating in more than 70 countries

VSM is operating in more than 70 countries with international subsidiaries and numerous partners.



Made in Germany – Headquarters in Hanover

VSM stands for competence, quality and customer orientation.



Extremely high level of safety – certified and recognized worldwide

All VSM abrasives have been certified by internationally recognized testing bodies for many years and therefore conform to the highest safety standards.



Internal research and development – high vertical integration

VSM has its own internal grain and cloth production and develops almost all of its preliminary products itself. This enables us to achieve a consistently high quality of abrasives.

Our products

For almost every application

From welding seams to sheet metal working, vehicle bodywork and cast materials: VSM produces more than 200 different product ranges that can be worked into rolls, discs, belts and sheets on a range of different backing materials and in various shapes. Furthermore, we supply high-quality preliminary products to specialist customizers. This means that virtually any requirement can be met by VSM abrasives.

You can always rely on the **high level of advisory expertise** of our applications engineers and VSM consultants and the **extensive product range** for a wide variety of technical challenges.

You can rely on the following:

- > High-performance products made in Germany
- > On-site application-based advice
- > Reliable delivery performance
- > Analyses of problems and preliminary tests in the VSM Competence Center
- > Expertise based on co-operating with more than 60 machine manufacturers worldwide
- > A global distribution network with subsidiaries and partners in more than 70 countries



Jumbos



Narrow belts



Wide belts



Discs



Rolls

VSM – your specialist for metalworking

Benefit from efficient VSM abrasives

Whether you want a high stock removal rate or the perfect surface, VSM can offer the appropriate abrasive for every requirement in metalworking. Be it flat surface grinding, cylindrical grinding, off-hand grinding or hand-held machines, our products will always meet the highest standards for service life, stock removal capacity and surface quality.

A **high stock removal** rate requires aggressive grinding with low physical strain for the user. The aim is a high stock removal rate per time unit.

Consistent and reproducible surface results and **specific surface finishes**, surface roughnesses and gloss levels are crucial for a perfect finish.

VSM offers a complete product range

For all grinding tasks – in particular for metal working – we will provide you with the appropriate grinding tools on a cloth, paper or vulcanised fibre backing. From **VSM DIAMOND** to **VSM CERAMICS**, **VSM COMPACTGRAIN** and **VSM NON-WOVEN**, in a wide range of different shapes and dimensions, our product range has everything.



Efficient grinding – the right grain for every application

VSM produces abrasives for a wide range of applications. From a high stock removal rate to a reproducible surface, our range of abrasives, with more than 25,000 items, will have the appropriate solution for your grinding process.

Due to their exceptional properties, **VSM DIAMOND** and **VSM CBN** abrasives produce outstanding results when machining hard and brittle materials and wear-resistant HVOF coatings (thermal spray coatings).



VSM DIAMOND/CBN

VSM ACTIROX stands for maximum stock removal and increased productivity due to its geometrically shaped ceramic grain.



VSM ACTIROX

Our specialist products with a self-sharpening effect, **VSM CERAMICS Plus** and **VSM CERAMICS**, achieve an extremely high stock removal rate and an extraordinarily long service life.



VSM CERAMICS Plus



VSM CERAMICS

Thanks to its randomised structure, the latest fine abrasive, **VSM XELERION**, enables a faultless and reproducible scratch pattern with sustained high stock removal. The long-term abrasive **VSM ILUMERON** achieves the highest gloss levels and perfect surface finishes. It also allows grinding and polishing to take place in a single processing step.



VSM XELERION



VSM ILUMERON

VSM COMPACTGRAIN Plus and **VSM COMPACTGRAIN** are characterised by their extremely long service life and an even surface. These product series are made of granulate that contains numerous abrasive grains. This technology continuously exposes unused, sharp grain tips.



VSM COMPACTGRAIN Plus



VSM COMPACTGRAIN

VSM ZIRCONIA ALUMINA, **VSM ALUMINIUM OXIDE** and **VSM SILICON CARBIDE** are general all-rounders for a large number of applications. They can be used for processing metals, wood, plastics, glass, ceramics and stone. **VSM NON-WOVEN** products ensure a flawless surface finish, irrespective of whether they are used for decorative satin finishes, cleaning or light deburring work.



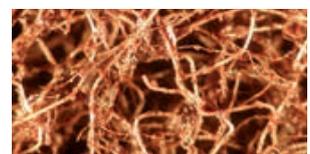
VSM ZIRCONIA ALUMINA



VSM ALUMINIUM OXIDE



VSM SILICON CARBIDE



VSM NON-WOVEN

VSM grain technologies in the spotlight

For high stock removal rates



VSM ACTIROX

- > **Geometrically formed** ceramic grain
- > Maximum stock removal and a faster cut for superalloys and stainless steels
- > Cool grinding extends the service life thanks to VSM TOP SIZE



VSM CERAMICS Plus

- > **Optimised self-sharpening effect** when processing high-alloyed steels ensures very high stock removal rates
- > Reduced temperature in the contact area
- > Significantly extended service life



VSM CERAMICS

- > Top product with **self-sharpening effect** for processing non-alloyed steels and stainless steels
- > High removal rate
- > Cool grinding allows longer contact times

For perfect surface finishes



VSM ILUMERON

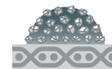
- > **Full faced coated long-term abrasive** with special bonding
- > For fine and consistent surfaces with high gloss levels
- > Developed primarily for processing stainless steels, superalloys and non-alloyed steels



VSM COMPACTGRAIN Plus

- > **Long-term abrasive** that wears down uniformly to the backing material, achieving a consistent surface finish
- > Optimised reserve grain capacity
- > Improved bonding properties
- > Continuous self-sharpening thanks to the granulate structure

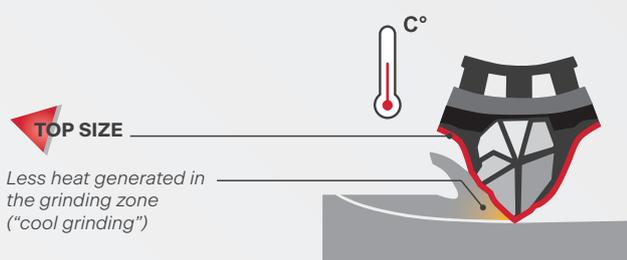
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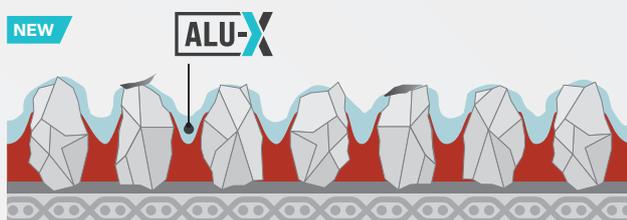
VSM XELERION

- > **Fine abrasive** with dot structure
- > High initial aggressiveness and constant stock removal
- > Homogeneous surfaces up to high gloss
- > Optimal distribution of force and heat for a consistent grinding result

VSM grinding-active additional layers



VSM TOP SIZE is recommended for dry machining heat-resistant stainless steels and non-ferrous metals. The grinding-active additional layer improves the cutting performance whilst reducing the temperature in the contact zone. This significantly extends the service life of the abrasive.



VSM ALU-X significantly reduces chip adhesion when processing non-ferrous metals and thus also reduces clogging of the abrasive. The service life is assured and extended so dramatically that excellent stock removal is achieved even after longer periods of use.

Your application

VSM abrasives are suitable for a wide range of metal applications.



Cast and forged parts



Special parts



Implants and medical instruments



Turbine blades



Tools



Tank and plant construction



Sheets



Vehicles and bodywork



Wire



Fittings



Tubes



Piston rods and cylinders



Rolls

Product overview

VSM Series	Stainless steel	Unalloyed steel	NE-Metalle	Backstand	Wide belt grinding	Flat grinding	Centerless	Robotic grinding	Slack of belt	Angle grinding	Disc sanding	Dynaflex sanding	Hand sanding
DA930X							⊙	⊙					⊙
DA930K										⊙	⊙		⊙
DA920Y				●			●	●					
BA970X							⊙						

				Backstand	Wide belt grinding	Flat grinding	Centerless	Robotic grinding	Slack of belt	Angle grinding	Disc sanding	Dynaflex sanding	Hand sanding
	AK890Y			○	○	○	○	○	○				
NEW	AF979									●			
	AF890									●			
	AF799									●			
NEW	AF733									●			
	XK733X			⊙		⊙	⊙	⊙					⊙
	XF733									○			
	XK885Y			●		●	●	●					
	XK880Y			⊙		⊙	⊙	⊙					
	XK785Y			●		●	●						
	XK888Z					●							
	XK877Z					●							
	XK870Y				⊙	⊙							⊙
	XK875X			●		●	●	●					
	XK870K									⊙	⊙		
	XK850X			⊙		⊙	⊙	⊙				⊙	⊙
	XK870T			⊙					⊙			⊙	
	XK870J			⊙				⊙	⊙				
	XK870F			⊙				⊙	⊙				
	XL870F									⊙	⊙		⊙
	XK760Y				●	●							
	XK760X			⊙		⊙	⊙	⊙	⊙			⊙	
	XK760K									⊙	⊙		
	XF885									●			
	XF870									⊙			
	XF850									⊙			
	XF760									⊙			
	XP780				●	●							

Last revised: 03/2025

Legend

CER = CERAMICS
 ZA = ZIRCONIA ALUMINA
 AO = ALUMINIUM OXIDE
 SIC = SILICON CARBIDE

Features

○ for low to medium contact pressure
 ⊙ for medium contact pressure
 ● for medium to high contact pressure
 ⦿ also suitable for wet applications

Flexibility of the backing material (last letter of the series name):

E extremely flexible X sturdy
 F very flexible Y very sturdy
 J flexible Z extremely sturdy
 T semi-sturdy



Backing	Grain technology	Features	357 µm	251 µm	126 µm	91 µm	64 µm	46 µm	30 µm	VSM Series
Cloth	VSM DIAMOND	point-shaped coated								DA930X
Cloth	VSM DIAMOND	velour-backed, point-shaped								DA930K
Cloth	VSM DIAMOND	fully coated								DA920Y
Cloth	VSM CBN	point-shaped coated								BA970X

Backing	Grain technology	Merkmal	16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	VSM Series
Cloth	VSM ACTIROX	▼ TOP SIZE, ∅					+																				AK890Y
Fibre	VSM ACTIROX						+																				AF979
Fibre	VSM ACTIROX	▼ TOP SIZE					+			+	+																AF890
Fibre	VSM ACTIROX						+			+	+																AF799
Fibre	VSM ACTIROX	ALU-X					+			+	+																AF733
Cloth	VSM CERAMICS	ALU-X, ∅																									XK733X
Fibre	VSM CERAMICS	ALU-X																									XF733
Cloth	VSM CERAMICS Plus	▼ TOP SIZE, ∅																									XK885Y
Cloth	VSM CERAMICS Plus	▼ TOP SIZE, ∅																									XK880Y
Cloth	VSM CERAMICS Plus	∅																									XK785Y
Cloth	VSM CERAMICS	▼ TOP SIZE, ∅																									XK888Z
Cloth	VSM CERAMICS	▼ TOP SIZE, ∅																									XK877Z
Cloth	VSM CERAMICS	▼ TOP SIZE, ∅																									XK870Y
Cloth	VSM CERAMICS	▼ TOP SIZE, ∅																									XK875X
Cloth	VSM CERAMICS	▼ TOP SIZE, velour-backed																									XK870K
Cloth	VSM CERAMICS	▼ TOP SIZE, ∅																									XK850X
Cloth	VSM CERAMICS	▼ TOP SIZE																									XK870T
Cloth	VSM CERAMICS	▼ TOP SIZE, ∅																									XK870J
Cloth	VSM CERAMICS	▼ TOP SIZE																									XK870F
Cloth	VSM CERAMICS	▼ TOP SIZE, velour-backed																									XL870F
Cloth	VSM CERAMICS	∅																									XK760Y
Cloth	VSM CERAMICS	∅																									XK760X
Cloth	VSM CERAMICS	velour-backed																									XK760K
Fibre	VSM CERAMICS Plus	▼ TOP SIZE																									XF885
Fibre	VSM CERAMICS	▼ TOP SIZE																									XF870
Fibre	VSM CERAMICS	▼ TOP SIZE																									XF850
Fibre	VSM CERAMICS																										XF760
Paper	VSM CERAMICS Plus																										XP780

Other dimensions and grit sizes upon request.

▼ TOP SIZE Grinding-active additional layer reduces the temperature in the grinding zone

ALU-X Grinding-active additional layer, significantly reduces chip adhesion

velour-backed Products with a velour backing

Product overview

	VSM Series	Stainless steel	Unalloyed steel	NE-Metalle	Backstand	Wide belt grinding	Flat grinding	Centerless	Robotic grinding	Slack of belt	Angle grinding	Disc sanding	Dynaflex sanding	Hand sanding
	RK700X					○	○	○	○	○				○
	XK789X							●						
NEW	KK670F				○				○	○				
NEW	KK670J				○				○		○		○	
	XK786X						●							
	KK790Y				●		●	●						●
	KK791Y						○	○						
	LK719X						●	●						
	KK718X						●	●						
	KK834X						○	○	○					
	KK712X						○	○	○					
	KK712J				○				○					
	KK731X						○	○	○	○				
	KK731K										○	○		
	KK772X						○	○	○					
	KK772K											○		
	KK772J				○		○	○	○	○				
	KK712F				○				○	○				
	KK770J				○				○	○				
	CK748X					○	○	○						
	CK918X						○	○						
	CK772T				○		○	○	○	○				
	CK742J								○	○				
	KF736										○			
	KP712					○	○							
	CK917C						○	○						

Last revised: 03/2025

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 SIC = SILICON CARBIDE

Features

○ for low to medium contact pressure
 ⊙ for medium contact pressure
 ● for medium to high contact pressure
 ⦿ also suitable for wet applications

Flexibility of the backing material (last letter of the series name):

E extremely flexible X sturdy
 F very flexible Y very sturdy
 J flexible Z extremely sturdy
 T semi-sturdy



Backing	Grain technology	Features	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	VSM Series	
Cloth	VSM ILUMERON	♻️																									RK700X	
Cloth	VSM COMPACTGRAIN (CER)	♻️																										XK789X
Cloth	VSM XELERION (AO)																											KK670F
Cloth	VSM XELERION (AO)																											KK670J
Cloth	VSM COMPACTGRAIN (CER)	♻️																										XK786X
Cloth	VSM COMPACTGRAIN Plus (AO)	♻️																										KK790Y
Cloth	VSM COMPACTGRAIN Plus (AO)	♻️																										KK791Y
Cloth	VSM COMPACTGRAIN (AO)	♻️																										LK719X
Cloth	VSM COMPACTGRAIN (AO)	♻️																										KK718X
Cloth	VSM COMPACTGRAIN (AO)	▼ TOP SIZE, ♻️																										KK834X
Cloth	VSM COMPACTGRAIN (AO)	♻️																										KK712X
Cloth	VSM COMPACTGRAIN (AO)																											KK712J
Cloth	VSM COMPACTGRAIN (AO)																											KK731X
Cloth	VSM COMPACTGRAIN (AO)	velour-backed																										KK731K
Cloth	VSM COMPACTGRAIN (AO)	♻️																										KK772X
Cloth	VSM COMPACTGRAIN (AO)	velour-backed																										KK772K
Cloth	VSM COMPACTGRAIN (AO)	♻️																										KK772J
Cloth	VSM COMPACTGRAIN (AO)																											KK712F
Cloth	VSM COMPACTGRAIN (AO)	♻️																										KK770J
Cloth	VSM COMPACTGRAIN (SIC)	♻️																										CK748X
Cloth	VSM COMPACTGRAIN (SIC)	♻️																										CK918X
Cloth	VSM COMPACTGRAIN (SIC)	♻️																										CK772T
Cloth	VSM COMPACTGRAIN (SIC)																											CK742J
Fibre	VSM COMPACTGRAIN (AO)																											KF736
Paper	VSM COMPACTGRAIN (AO)																											KP712
Cloth	VSM KORK SILICON CARBIDE	♻️																										CK917C

Other dimensions and grit sizes upon request.

▼ **TOP SIZE** Grinding-active additional layer reduces the temperature in the grinding zone

ALU-X Grinding-active additional layer, significantly reduces chip adhesion

velour-backed Products with a velour backing

Product overview

VSM Series	Stainless steel	Unalloyed steel	NE-Metalle										
				Backstand	Wide belt grinding	Flat grinding	Centerless	Robotic grinding	Slack of belt	Angle grinding	Disc sanding	Dynaflex sanding	Hand sanding
KK815Y				●		●	●						
KK716				●		●							
KK715X				●		●	●						
ZK744X				⊙		⊙	⊙						
ZK713X						⊙	⊙	⊙					
ZK713T						⊙		⊙	⊙		⊙	⊙	
ZK713K										○	○		
ZF714										⊙			
ZF713										○			
KK812X				⊙		⊙	⊙	⊙					
KK732X				⊙									
KK711Y				⊙		⊙	⊙						
KK711X								⊙	⊙			⊙	
KK711K										○	○		
KK711T								○	○				
KK511J								○	○				
KK841F								○	○				
KK532F							○	○	○				
KK511F								⊙	⊙				
KK711E								○	○				
KK114F													○
KF808										●			
KF708													⊙
KP709						●							
CK721X						●	●	●					
CK721J								○	○				
SF08										○			
CP501					○	○							
KV710X				○	○	○	○	○		○			
KV707X					○	○	○	○				○	
KV707T					○	○	○					○	
KV707K										○	○		
KV701X					○	○							
KV701K										○	○		
KV701										○	○		○
KV301										○	○		○
CV701X					○	○	○	○					
CV701													○
CV301													○
KV707										○			

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Flexibility of the backing material (last letter of the series name):

E extremely flexible **X** sturdy
F very flexible **Y** very sturdy
J flexible **Z** extremely sturdy
T semi-sturdy



Backing	Grain technology	Features	16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	VSM Series	
Cloth	VSM ZIRCONIA ALUMINA	▼ TOP SIZE, ∅																									KK815Y	
Cloth	VSM ZIRCONIA ALUMINA	∅																										KK716
Cloth	VSM ZIRCONIA ALUMINA	∅																										KK715X
Cloth	VSM ZIRCONIA ALUMINA	▼ TOP SIZE, ∅																										ZK744X
Cloth	VSM ZIRCONIA ALUMINA	∅																										ZK713X
Cloth	VSM ZIRCONIA ALUMINA																											ZK713T
Cloth	VSM ZIRCONIA ALUMINA	velour-backed																										ZK713K
Fibre	VSM ZIRCONIA ALUMINA																											ZF714
Fibre	VSM ZIRCONIA ALUMINA																											ZF713
Cloth	VSM ALUMINIUM OXIDE																											KK812X
Cloth	VSM ALUMINIUM OXIDE	ALU-X																										KK732X
Cloth	VSM ALUMINIUM OXIDE	∅																										KK711Y
Cloth	VSM ALUMINIUM OXIDE	∅																										KK711X
Cloth	VSM ALUMINIUM OXIDE	velour-backed																										KK711K
Cloth	VSM ALUMINIUM OXIDE																											KK711T
Cloth	VSM ALUMINIUM OXIDE																											KK511J
Cloth	VSM ALUMINIUM OXIDE	▼ TOP SIZE																										KK841F
Cloth	VSM ALUMINIUM OXIDE	ALU-X																										KK532F
Cloth	VSM ALUMINIUM OXIDE																											KK511F
Cloth	VSM ALUMINIUM OXIDE																											KK711E
Cloth	VSM ALUMINIUM OXIDE																											KK114F
Fibre	VSM ALUMINIUM OXIDE	▼ TOP SIZE																										KF808
Fibre	VSM ALUMINIUM OXIDE																											KF708
Paper	VSM ALUMINIUM OXIDE																											KP709
Cloth	VSM SILICON CARBIDE	∅																										CK721X
Cloth	VSM SILICON CARBIDE																											CK721J
Fibre	VSM SILICON CARBIDE																											SF08
Paper	VSM SILICON CARBIDE																											CP501
Cloth	VSM NON-WOVEN (AO/SIC)	∅																										KV710X
Cloth	VSM NON-WOVEN (AO/SIC)	∅																										KV707X
Cloth	VSM NON-WOVEN (AO)	∅																										KV707T
Cloth	VSM NON-WOVEN (AO)	velour-backed, ∅																										KV707K
Cloth	VSM NON-WOVEN (AO)																											KV701X
Cloth	VSM NON-WOVEN (AO)	velour-backed																										KV701K
Cloth	VSM NON-WOVEN (AO)	∅																										KV701
Cloth	VSM NON-WOVEN (AO)	∅																										KV301
Cloth	VSM NON-WOVEN (SIC)	∅																										CV701X
Cloth	VSM NON-WOVEN (SIC)	∅																										CV701
Cloth	VSM NON-WOVEN (SIC)	∅																										CV301
Fibre	VSM NON-WOVEN (AO)																											KV707

Other dimensions and grit sizes upon request.

▼ TOP SIZE Grinding-active additional layer reduces the temperature in the grinding zone

ALU-X Grinding-active additional layer, significantly reduces chip adhesion

velour-backed Products with a velour backing

Closer to you



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